

Technical Data Sheet

Glastic® CBC-503

Typical characteristics

- Electrostatic discharge safe, optically sensible
- Dimensionally Stable

Typical industries

- Electronics

	Test method	Unit	Guideline value
General properties			
Standard Color			Light Gray
Chemical Resistance			Very Good
Mechanical properties			
Flexural Strength	ASTM D 790	psi	55,000
IZOD Impact Strength (notched)	ASTM D 256	ft. lb./in.	15
Thermal properties			
Thermal Conductivity	ASTM C 177		2.0
Coefficient of Thermal Expansion, parallel	ASTM D 696	10 ⁻⁶ K ⁻¹	7.1
Coefficient of Thermal Expansion, perpendicular	ASTM D 696	10 ⁻⁶ K ⁻¹	20.5
Glass Transition Temperature, T _g	ASTM E 1356	°F	345
Thermal Decomposition Temperature @1% loss	ASTM E 1641	°F	440
Thermal Decomposition Temperature @5% loss	ASTM E 1641	°F	550
Thermal Decomposition Temperature @10% loss	ASTM E 1641	°F	622
Max Surface Operating Temperature		°F	572
Solder Heat Resistance 10 min. @500°F			Pass
Flame resistance properties			
UL Subject 94	UL 94		HB
Physical properties			
Water Absorption	ASTM D 570	% by wt.	<0.2
Specific Gravity	ASTM D 792		1.84
Barcol Hardness	ASTM D 2583		77
ESD properties			

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	Test method	Unit	Guideline value
Surface Resistivity	ASTM D 4496	Ω/square	10 ⁵ - 10 ⁹
Volume Resistivity	ASTM D 4496	Ω/square	10 ⁵ - 10 ⁹
ESD Safe			Yes

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